



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-025
Job Sheet 168775



Part No: D119-796-025

Job Qty: 1 ea

Part Name: AW119 Landing Gear Assembly - Heavy-Duty, Run-on Landing Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Note: DWG D119-796-025 REV A, IIN-D119-796 REV F IPP REV:A 15.08.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/28/17	12/28/17	0.00	0.00	Start Up Stores/Pkg-1	6	MAR 14 2018
100	Packaging	1 pcs	12/28/17	12/28/17	0.00	0.00	Packaging1	3.29	
110	HandFinish	1 pcs	12/29/17	12/29/17	0.00	8.33	HandFinish4		DAS 38
120	QC	1 pcs	12/29/17	12/29/17	0.00	0.00	QC5		9.85
125	Packaging	1 pcs	12/29/17	12/29/17	0.00	0.00	Packaging1		7.10
127	QC	1 pcs	12/29/17	12/29/17	0.00	0.00	QC4		21
130	Packaging	1 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		21
140	QC21-FG	1 Ea	12/29/17	12/29/17	0.00	0.00	QC21		21

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-025 chg 003/ D119-646-241 paperwork
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11
130 - Identify and pack for shipping as per PPP D119-796-025

MAR 28 2018

MAR 28 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C46A <i>5020729</i>	8	223	0	0
	AN3C50A <i>5020728</i>	16	78	0	0
	AN4C6A <i>5020726</i>	24	266	0	0
	D2652 <i>5024135</i>	48	714	0	0
	D3407-041	2	23	0	0
	D3417-5 <i>5020725</i>	4	44	0	0
	D3456-1 <i>5020724</i>	2	163	0	0
	D3672-3 <i>5024166</i>	48	652	0	0
	D3672-7 <i>5020723</i>	48	67	0	0
	D3883-1	2	6	0	0
	D3883-2	2	8	0	0
	D3884-1 <i>5020711</i>	2	9	0	0
	D3884-2	2	16	0	0
	D3886-041 <i>50207113</i>	4	23	0	0
	MS21043-3 <i>5020722</i>	24	651	0	0
	MS21043-4 <i>5020721</i>	26	740	0	0
	MS21043-5 <i>5020720</i>	8	137	0	0
	MS21250-05048 <i>5020717</i>	8	79	0	0
	MS21920-28 <i>5020715</i>	2	121	0	0
	NAS1149C0332R	24	3,215	0	0

Pack 100

001114



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Container No: S051039



Part: D119-796-025

Job No: 168775

Serial No/Batch: S051039

Revision:

Inspector:

Date: 03/14/18

110-HandFinish	NAS1149C0432R	5030019	48	964	0	0
	NAS1149C0532R	5020714	16	252	0	0
	D119-646-241	5007567	2	7	0	0
	D119-796-151	5055057	1	0	0	0
	D119-796-251	5054805	1	0	0	0
Part Specifications						
Specifications could not be found.						

Plex 11/27/17 8:22 AM dart.quirion.sonia



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Master Unit 001114

Tel (613) 632-5200

Containers on Master Unit 001114				
Serial No	Part No	Customer Part No	Status	Quantity
S020729	AN3C46A		Allocated	8
S020728	AN3C50A	AN3C50A	Allocated	16
S020726	AN4C6A		Allocated	24
S024435	D2652	D2652	Allocated	48
S044584	D3407-041		Allocated	2
S020725	D3417-5	D3417-5	Allocated	4
S020724	D3456-1	D3456-1	Allocated	2
S026466	D3672-3	D3672-3	Allocated	48
S020723	D3672-7		Allocated	48
S026436	D3883-2		Allocated	2
S022071	D3886-041	D3886-041	Allocated	1
S020722	MS21043-3	MS21043-3	Allocated	24
S020721	MS21043-4	MS21043-4	Allocated	26
S020720	MS21043-5		Allocated	8
S044575	MS21250-05-048	MS21250-05-048	Allocated	5
FM138064-0	MS21250-05048		Allocated	3
S020717	MS21920-28	MS21920-28	Allocated	2
S020715	NAS1149C0332R		Allocated	24
S030019	NAS1149C0432R		Allocated	48
S020714	NAS1149C0532R		Allocated	16

D3883-1

D3884-1

D3886-041x3 5046945x3